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**UNITED STATES DEPARTMENT OF COMMERCE**  
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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.
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09/295,607 04/22/99 YAMAZAKI

S 0756-1961

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MMC2/0929

EXAMINER

LOKE, S

ART UNIT

PAPER NUMBER

2811

DATE MAILED:

09/29/00

Please find below and/or attached an Office communication concerning this application or proceeding.

Commissioner of Patents and Trademarks

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# Office Action Summary

Application No.

09/295,607

Applicant(s)

Yamazaki et al.

Examiner

Loke

Group Art Unit

2811



☒ Responsive to communication(s) filed on Sep 5, 2000

☐ This action is **FINAL**.

☐ Since this application is in condition for allowance except for formal matters, **prosecution as to the merits is closed** in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11; 453 O.G. 213.

A shortened statutory period for response to this action is set to expire 3 month(s), or thirty days, whichever is longer, from the mailing date of this communication. Failure to respond within the period for response will cause the application to become abandoned. (35 U.S.C. § 133). Extensions of time may be obtained under the provisions of 37 CFR 1.136(a).

## Disposition of Claims

☒ Claim(s) 2, 3, 6-9, 11, 12, and 15-42 is/are pending in the application.

Of the above, claim(s) \_\_\_\_\_ is/are withdrawn from consideration.

☐ Claim(s) \_\_\_\_\_ is/are allowed.

☒ Claim(s) 2, 3, 6-9, 11, 12, and 15-42 is/are rejected.

☐ Claim(s) \_\_\_\_\_ is/are objected to.

☐ Claims \_\_\_\_\_ are subject to restriction or election requirement.

## Application Papers

☐ See the attached Notice of Draftsperson's Patent Drawing Review, PTO-948.

☐ The drawing(s) filed on \_\_\_\_\_ is/are objected to by the Examiner.

☐ The proposed drawing correction, filed on \_\_\_\_\_ is ☐ approved ☐ disapproved.

☐ The specification is objected to by the Examiner.

☐ The oath or declaration is objected to by the Examiner.

## Priority under 35 U.S.C. § 119

☐ Acknowledgement is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d).

☐ All ☐ Some\* ☐ None of the CERTIFIED copies of the priority documents have been  
☐ received.

☐ received in Application No. (Series Code/Serial Number) \_\_\_\_\_.

☐ received in this national stage application from the International Bureau (PCT Rule 17.2(a)).

\*Certified copies not received: \_\_\_\_\_.

☐ Acknowledgement is made of a claim for domestic priority under 35 U.S.C. § 119(e).

## Attachment(s)

☐ Notice of References Cited, PTO-892

☒ Information Disclosure Statement(s), PTO-1449, Paper No(s). 10, 17

☐ Interview Summary, PTO-413

☐ Notice of Draftsperson's Patent Drawing Review, PTO-948

☐ Notice of Informal Patent Application, PTO-152

--- SEE OFFICE ACTION ON THE FOLLOWING PAGES ---

Art Unit: 2811

1. Claims 9, 18 and 31-42 are rejected under 35 U.S.C. 112, first paragraph, as containing subject matter which was not described in the specification in such a way as to reasonably convey to one skilled in the relevant art that the inventor(s), at the time the application was filed, had possession of the claimed invention.

The specification discloses the transistor is formed on the top surface of the substrate. The specification never discloses the transistor is formed inside the substrate as claimed in claim 9.

The specification never discloses the aluminum nitride insulating film has a thickness of all the values of 5000 angstroms or less as claimed in claims 31-42.

2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negated by the manner in which the invention was made.

3. Claims 7, 9, 16, 18, 34 and 36 are rejected under 35 U.S.C. 103(a) as being unpatentable over Mano et al. in view of Ikeda (Japanese patent 59-121876 in PTO-1449).

Mano et al. discloses an active matrix liquid crystal display device in fig. 7. It comprises a polycrystalline silicon thin film transistor formed on a quartz substrate [408].

Mano et al. differs from the claimed invention by not showing an AlN layer formed under the rear surface of the substrate.

Ikeda shows an AlN layer [12] formed under the rear surface of a glass substrate [11] in fig. 1(c).

Art Unit: 2811

Since both Mano et al. and Ikeda teach a thin film transistor formed on a glass substrate, it would have been obvious to have the AlN layer of Ikeda in Mano et al. because it prevents a thin film device from deforming at the time of forming the device.

It is well known in the semiconductor art that aluminum nitride has a thermal conductivity of 0.6 W/cm K or higher.

In regards to claims 34 and 36, it would have been obvious for the aluminum nitride insulating film has a thickness of 5000 angstroms or less because it depends on the design of the circuit.

4. Claims 3, 8, 12, 17, 20, 22-24, 26, 28-30, 32, 35, 38 and 40-42 are rejected under 35 U.S.C. 103(a) as being unpatentable over Troxell et al. in view of Ikeda (Japanese patent 59-121876 in PTO-1449), further in view of Yamazaki et al. (Japanese patent no. 62-112128).

Troxell et al. discloses a semiconductor device in fig. 1. It comprises: a polycrystalline silicon thin film transistor formed on a glass substrate [10]; a silicon nitride layer [14] and a silicon dioxide layer [16] formed on the top surface of the glass substrate [10] and a silicon nitride layer [12] formed on the bottom surface of the glass substrate [10].

Troxell et al. differs from the claimed invention by not showing an AlN layer formed on the rear surface and the top surface of the substrate.

Ikeda shows an AlN layer [12] formed on the rear surface and the top surface of a glass substrate [11] in fig. 1(c).

Art Unit: 2811

Since both Troxell et al. and Ikeda teach an insulating layer formed on a glass substrate, it would have been obvious to have the AlN layer of Ikeda in Troxell et al. because it prevents a thin film device from deforming at the time of forming the device..

Ikeda differs from the claimed invention by not having at least one of boron, silicon, carbon, and oxygen in the AlN film.

Yamazaki et al. shows a nitride coating [3, 3'] made of a mixture of AlN, SiN and BN can be used as blocking layer for alkali metal in LCD device.

Since both Ikeda and Yamazaki et al. teach an AlN layer formed on a glass substrate, it would have been obvious to have the nitride of Yamazaki et al. in Ikeda because it prevents alkali metal ions diffuse into the display device.

In regards to claims 3, 20, it is well known in the semiconductor art that aluminum nitride has a thermal conductivity of 0.6 W/cm K or higher.

In regards to claim 8, it would have been obvious for the device is an active matrix type display because it is a well known liquid crystal display format.

In regards to claims 22-24, Ikeda shows the insulating AlN layer [12] has an aluminum to nitrogen ratio of 1.0.

In regards to claims 32, 35, 38 and 40-42, it would have been obvious for the aluminum nitride insulating film has a thickness of 5000 angstroms or less because it depends on the design of the circuit.

Art Unit: 2811

5. Claims 2, 3, 7, 8, 11, 12, 16-20, 22-26, 28-32, 34-38 and 40-42 are rejected under the judicially created doctrine of obviousness-type double patenting as being unpatentable over claims 15-26 of U.S. Patent No. 5,583,369 (Yamazaki et al.) in view of Troxell et al.

Yamazaki et al. discloses a SOI device in fig. 12(E). It comprises: an AlN layer [1102] containing at least one of boron, silicon, carbon and oxygen formed on a top surface and a bottom surface of a glass substrate [1101]; an oxide layer [1103] formed on the AlN layer [1102]; an insulated gate field effect transistor formed on the substrate.

Yamazaki et al. differs from the claimed invention by not showing the channel region comprising crystalline silicon.

Troxell et al. discloses a semiconductor device in fig. 1. It comprises: a polycrystalline silicon thin film transistor formed on a glass substrate [10].

Since both Yamazaki et al. and Troxell et al. teach an insulated gate field effect transistor formed on a glass substrate, it would have been obvious to have the transistor of Troxell et al. in Yamazaki et al. because it is a widely used thin film transistor structure.

In regards to claims 3, 7, 20, it is well known in the semiconductor art that aluminum nitride has a thermal conductivity of 0.6 W/cm K or higher.

In regards to claims 7-9, it would have been obvious for the device is an active matrix type display because it is a well known liquid crystal display format.

In regards to claims 22-24, Ikeda shows the insulating AlN layer [12] has an aluminum to nitrogen ratio of 1.0.

Art Unit: 2811

In regards to claims 31, 32, 34-38 and 40-42, it would have been obvious for the aluminum nitride insulating film has a thickness of 5000 angstroms or less because it depends on the design of the circuit.

6. Claims 6, 15, 21, 27, 33 and 39 are rejected under the judicially created doctrine of obviousness-type double patenting as being unpatentable over claims 15-26 of U.S. Patent No. 5,583,369 (Yamazaki et al.) in view of Mano et al.

Yamazaki et al. discloses a SOI device in fig. 12(E). It comprises: an AlN layer [1102] containing at least one of boron, silicon, carbon and oxygen formed on a top surface and a bottom surface of a glass substrate [1101]; an oxide layer [1103] formed on the AlN layer [1102]; an insulated gate field effect transistor formed on the substrate.

Yamazaki et al. differs from the claimed invention by not showing the channel region comprising crystalline silicon.

Mano et al. discloses a semiconductor device in fig. 7. It comprises: a polycrystalline silicon thin film transistor formed on a quartz substrate [408].

Since both Yamazaki et al. and Mano et al. teach an insulated gate field effect transistor formed on a substrate, it would have been obvious to have the transistor of Mano et al. in Yamazaki et al. because it is a widely used thin film transistor structure.

In regards to claims 33 and 39, it would have been obvious for the aluminum nitride insulating film has a thickness of 5000 angstroms or less because it depends on the design of the circuit.

7. Applicant's arguments filed 9/5/00 have been fully considered but they are not persuasive.



Art Unit: 2811

It is urged, in pages 7 and 9 of the remarks, that the cited references fail to show any value of the thermal conductivity of the AlN film is 0.6 W/cm K or higher. However, it is well known in the semiconductor art that aluminum nitride has a thermal conductivity of 0.6 W/cm K or higher.

It is urged, in page 8 of the remarks, that the references never discloses the AlN film formed outside the substrate. However, the combined device shows the AlN film is formed on the bottom surface of the glass substrate.

It is urged, in page 9 of the remarks, that the cited references never discloses the Al to N ratio being in the range of 0.9 to 1.4. However, Ikeda shows the insulating AlN layer [12] has an aluminum to nitrogen ratio of 1.0.

8. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Steven Loke whose telephone number is (703) 308-4920.

sl

September 28, 2000

STEVEN H. LOKE  
PRIMARY EXAMINER  
GROUP 200

*Steven Loke*